

FIG 1

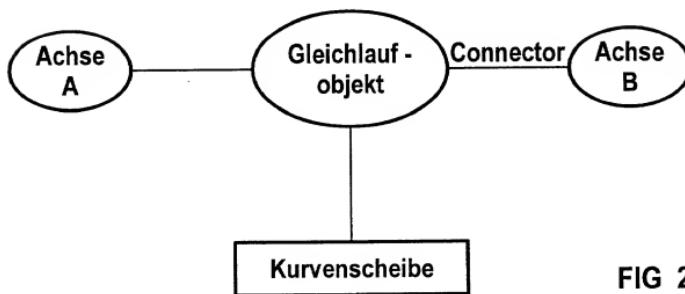


FIG 2

FIG 3

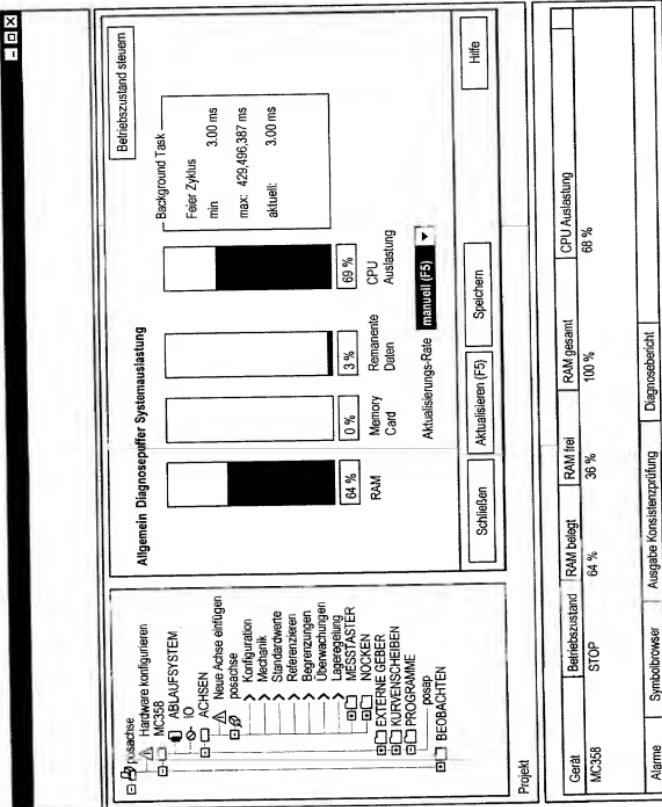
TOOLKIT SYSTEM

The screenshot shows a software application window titled "TOOLKIT SYSTEM". The left side features a vertical toolbar with icons for file operations (New, Open, Save, etc.) and a tree view of system components. The tree view includes nodes for "Hardware konfigurieren", "MC358", "ABLAUSYSTEM", "ID", "ACHSEN", "Neue Achse einfügen", "posdates", "Konfiguration", "Mechatik", "Standardeinst.", "Referenzstellen", "Begrenzungen", "Überwachungen", "Lagerstellung", "MESSASTER", "NICKEN", "EXTERNEGEBER", "KURVENSCHEIBEN", "PROGRAMME", "peod", and "BEZOCHTEN". The right side of the window is a large, empty rectangular area.

Projekt	Gerät	Betriebszustand	RAM belegt	RAM frei	RAM gesamt	CPU Auslastung
	MC358	STOP	64 %	36 %	100 %	68 %

Alarne	Symbolbrowser	Ausgabe Konsistenzprüfung	Diagnosbericht
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FIG 4



Hardware konfigurieren
MC238
Ablaufsystem
ID
ACHSEN
Neue Achse einfügen
Position
Konfiguration
Mechanik
Standardwerte
Referenzzeiten
Begrenzungen
Überwachungen
Lagerungseinheit
MESSASTER
NICKEN
EXTERNE GEBER
KURVENSCHIEBEN
PROGRAMME
D posap
p11
p21
Planlauf
BEZOCHTEN

```

46          po;
47          ve;
48          po;
49          ve;
50          ve;
51          ve;
52          ve;
53          ve;
54          ve;
55          ve;
56          ve;
57          //Delay and link
58          j := 0;
59          kk := 0;
60          while k < 256 do
61          k = 0;
62          while k < 200 do
63          IOBS = U;
64          kk = k +
65          end_wille;
66          i := i + 1;
67          kk = kk + 1;
68          end_wille;
69          relval = _stopfeins := ;
70          positive
71          j =
72

```

Simulation Scout Trace Tool MC238

Projekt	Information
	Stufe Uhrzeit Quelle Meldung Information MC238 Ok

Alarme	Symbolbrowser	Ausgabe Konsistenzprüfung	Ausgabe Daten in Zielsystem	Diagnosedbericht	Ausgabe Computer
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FIG 5